

## General Product Description

Strenx® 900 E/F is a structural steel that guarantees a minimum yield strength of up to 900 MPa depending on thickness. Strenx® 900 provides a unique combination of strength and toughness together with first-rate workshop properties. Typical applications include load-bearing structures, where low weight is needed.

Strenx® 900 E/F meets the requirements of EN 10 025-6 for the S890 grade and thicknesses. Strenx® 900E (complies with S890QL) is available in plate thicknesses of 4 – 100 mm, while Strenx® 900F (complies with S890QL1) is available in the thickness range up to 80 mm.

Benefits include:

- High impact toughness which provides for good resistance to fractures
- Superior bendability and surface quality
- Weldability with excellent HAZ strength and toughness
- Exceptional consistency within a plate guaranteed by close tolerances

## Dimension Range

Strenx® 900E is available in plate thicknesses of 4 – 100 mm and Strenx® 900F is available in the thickness range up to 80 mm. Both grades are available in widths up to 3350 mm and lengths up to 14630 mm depending on thickness. More detailed information on dimensions is provided in the dimension program.

## Mechanical Properties

Thickness (mm)	Yield strength R <sub>p0.2</sub> (min MPa)	Tensile strength R <sub>m</sub> (MPa)	Elongation A <sub>5</sub> (min %)
4.0 - 53.0	900	940 - 1100	12
53.1 - 100	830	880 - 1100	12

For transverse test pieces.

## Impact Properties

Grade	Min transverse test, impact energy, Charpy V 10x10 mm tests specimens <sup>2)</sup>	Meet Requirements For
Strenx® 900 E	27 J/ - 40 °C	S890QL
Strenx® 900 F	27 J/ - 60 °C	S890QL1

<sup>2)</sup> Unless otherwise agreed, transverse impact testing according to EN 10025-6 option 30 will apply. For thicknesses between 6-11.9 mm, sub-size Charpy V-specimens are used. The specified min value is then proportional to the cross-sectional area of the specimen compared to a full-size specimen (10x10 mm).

## Chemical Composition (ladle analysis)

C <sup>*)</sup> (max %)	Si <sup>*)</sup> (max %)	Mn <sup>*)</sup> (max %)	P (max %)	S (max %)	Cr <sup>*)</sup> (max %)	Cu (max %)	Ni <sup>*)</sup> (max %)	Mo <sup>*)</sup> (max %)	B <sup>*)</sup> (max %)
0.20	0.50	1.60	0.020	0.010	0.80	0.3	2.0	0.70	0.005

The steel is grain refined. <sup>\*)</sup> Intentional alloying elements.

## Maximum Carbon equivalent CET(CEV)

Thickness (mm)	4.0 - 80.0	80.1 - 100.0
CET(CEV)	0.39 (0.58)	0.41 (0.63)

$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$$

$$CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$$

## Tolerances

More details are given in SSAB's brochures 41-General product information Strenx®, Hardox®, ArmoX and Toolox-UK and Strenx® Guarantees or on [www.ssab.com](http://www.ssab.com).

### Thickness

Tolerances according to Strenx® Thickness Guarantees. Strenx® Guarantees meets the requirements of EN 10 029 Class A, but offers narrower tolerances.

### Length and Width

According to SSAB's dimension program. Tolerances conform with EN 10 029 or to SSAB's standard after agreement.

### Shape

SSAB offers tolerances according to EN 10 029.

### Flatness

Tolerances according to Strenx® Flatness Guarantee Class C, which are more narrow than EN 10 029 Class N.

### Surface Properties

According to EN 10 163-2 Class A, Subclass 3.

### Bending

Tolerances according to Strenx® Bending Guarantee Class B.

### Delivery Conditions

The delivery condition is Q+T (Quenched and Tempered). The plates are delivered with sheared or thermally cut edges. Untrimmed edges after agreement. Delivery requirements can be found in SSAB's brochure 41-General product information Strenx®, Hardox®, Armox and Toolox-UK or on [www.ssab.com](http://www.ssab.com).

### Fabrication and Other Recommendations

#### Welding, bending and machining

Recommendations are found in SSAB's brochures at [www.ssab.com](http://www.ssab.com) or consult Tech Support, [techsupport@ssab.com](mailto:techsupport@ssab.com).

Strenx® 900 E/F has obtained its mechanical properties by quenching and subsequent tempering. The properties of the delivery condition cannot be retained after exposure to temperatures in excess of 550°C.

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on this product. Grinding, especially of primer coated plates, may produce dust with a high particle concentration.

### Contact Information

[www.ssab.com/contact](http://www.ssab.com/contact)