

## General Product Description

Strenx® 700 E/F is a structural steel with a minimum yield strength of 650-700 MPa depending on thickness. Strenx® 700 E/F meets the requirements of EN 10 025-6 for the S690 grade and thicknesses. Typical applications include demanding load-bearing structures.

Strenx® 700 E (complies with S690QL) is available in plate thicknesses of 4 – 160 mm, while Strenx® 700 F (complies with S690QL1) is available in plate thicknesses of 4 – 130 mm.

Benefits include:

- Superior bendability and surface quality
- Weldability with excellent HAZ strength and toughness
- Exceptional consistency within a plate guaranteed by close tolerances
- High impact toughness which provides for good resistance to fractures

## Dimension Range

Strenx® 700 E is available in plate thicknesses of 4 – 160 mm and Strenx® 700 F is available in plate thicknesses of 4 - 130 mm. Both grades are available in widths up to 3350 mm and lengths up to 14630 mm depending on thickness. More detailed information on dimensions is provided in the dimension program

## Mechanical Properties

Thickness (mm)	Yield strength R <sub>p0.2</sub> (min Mpa)	Tensile strength R <sub>m</sub> (Mpa)	Elongation A <sub>5</sub> (min %)
4.0 - 53.0	700	780 - 930	14
53.1 - 100.0	650	780 - 930	14
100.1 - 160.0	650	710 - 900	14

For transverse test pieces.

## Impact Properties

Grade	Min transverse test, impact energy, Charpy V 10x10 mm tests specimens <sup>1)</sup>	Meet Requirements For
Strenx® 700 E	69 J/ -40°C	S690QL
Strenx® 700 F	27J/ -60°C	S690QL1

<sup>1)</sup> Unless otherwise agreed, transverse impact testing according to EN 10025-6 option 30 will apply. For thicknesses between 6 - 11.9 mm, sub-size Charpy V-specimens are used. The specified minimum value is then proportional to the cross-sectional area of the specimen compared to a full-size specimen (10 x 10 mm).

## Chemical Composition (ladle analysis)

C <sup>*)</sup> (max %)	Si <sup>*)</sup> (max %)	Mn <sup>*)</sup> (max %)	P (max %)	S (max %)	Cr <sup>*)</sup> (max %)	Cu <sup>*)</sup> (max %)	Ni <sup>*)</sup> (max %)	Mo <sup>*)</sup> (max %)	B <sup>*)</sup> (max %)
0.20	0.60	1.60	0.020	0.010	0.80	0.30	2.0	0.70	0.005

The steel is grain refined. <sup>\*)</sup> Intentional alloying elements.

## Maximum Carbon Equivalent CET(CEV)

Thickness (mm)	4.0 - 5.0	5.1 - 30.0	30.1 - 60.0	60.1 - 100.0	100.1 - 130.0	130.1 - 160
700 E CET(CEV)	0.34 (0.48)	0.32 (0.49)	0.36 (0.52)	0.39 (0.58)	0.41 (0.67)	0.43 (0.73)
700 F CET(CEV)	0.38 (0.57)	0.38 (0.57)	0.39 (0.58)	0.39 (0.58)	0.41 (0.67)	-

$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$$

$$CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$$

## Tolerances

More details are given in SSAB's brochures 41-General product information Strenx®, Hardox®, ArmoX and Toolox-UK and Strenx® Guarantees or on [www.ssab.com](http://www.ssab.com).

## Thickness

Tolerances according to Strenx® Thickness Guarantees.  
Strenx® Guarantees meet the requirements of EN 10 029 Class A, but offers narrower tolerances.

## Length and Width

According to SSAB's dimension program. Tolerances conform with EN 10 029 or to SSAB's standard after agreement.

## Shape

SSAB offers tolerances according to EN 10 029

## Flatness

Tolerances according to Strenx® Flatness Guarantee Class C, which are more narrow than EN 10 029 Class N.

## Surface Properties

According to EN 10 163-2 Class A, Subclass 3.

## Bending

Tolerances according to Strenx® Bending Guarantee Class A.

## Delivery Conditions

The delivery condition is Q+T (Quenched and Tempered). The plates are delivered with sheared or thermally cut edges. Untrimmed edges after agreement. Delivery requirements can be found in SSAB's brochure 41-General product information Strenx®, Hardox®, ArmoX and Toolox-UK or on [www.ssab.com](http://www.ssab.com).

## Fabrication and Other Recommendations

### Welding, bending and machining

Recommendations are found in SSAB's brochures at [www.ssab.com](http://www.ssab.com) or consult Tech Support, [techsupport@ssab.com](mailto:techsupport@ssab.com).

Strenx® 700 E/F has obtained its mechanical properties by quenching and subsequent tempering. The properties of the delivery condition cannot be retained after exposure to temperatures in excess of 580°C.

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on this product. Grinding, especially of primer coated plates, may produce dust with a high particle concentration.

## Contact Information

[www.ssab.com/contact](http://www.ssab.com/contact)